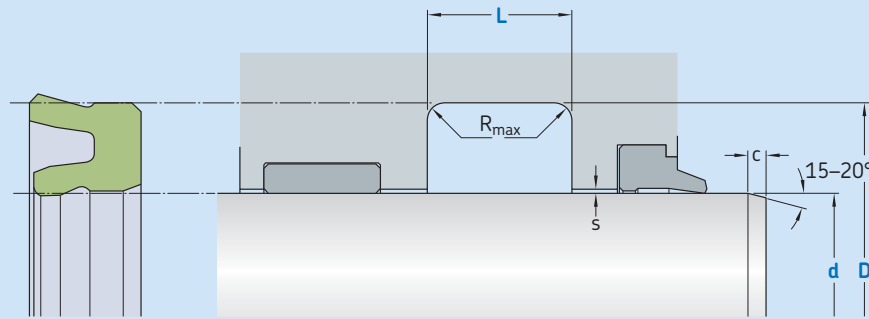


S05-P



Ordering dimensions in **blue**

Surface roughness	R_{tmax}	R_a
Sliding surface	$\leq 2,5 \mu m$	$0,05-0,3 \mu m$
Bottom of groove	$\leq 6,3 \mu m$	$\leq 1,6 \mu m$
Groove face	$\leq 15 \mu m$	$\leq 3 \mu m$

Bearing area: 50–95% and a cutting depth of $0,5 R_z$, based on $C_{ref} = 0\%$

Standard dimensions

d	f8	D	L	R_{max}	c	s^*
over	incl.	H10	+ 0,2			
mm						
5	25	d + 8	6,3	0,4	3,5	0,33
25	50	d + 10	8,0	0,4	4,0	0,37
50	150	d + 12	9,0	0,4	5,0	0,46
150	300	d + 16	14,0	0,4	6,0	0,54
300	500	d + 20	17,0	0,4	8,5	0,61
500	700	d + 24	25,0	0,4	10,0	0,67
700	1 000	d + 30	32,0	0,4	13,0	0,67
1 000		d + 40	32,0	0,4	13,0	0,67

* Extrusion gap values shown above are valid for a temperature of 70 °C, higher temperatures require lower values.

Ordering example

Profile
d x D x L [mm]
Sealing material

Rod seal S05-P
100 x 112 x 10
ECOPUR

Operating parameters

Material Seal	Temperature		Speed ¹⁾	Pressure ²⁾
	from	to	max	max
–	°C		m/s	bar (MPa)
■ ECOPUR	–30	+110	1	25 (2,5)
■ ECOPUR LD	–35			
■ G-ECOPUR	–30			
■ H-ECOPUR	–20			
■ S-ECOPUR	–20			
■ T-ECOPUR	–50			

IMPORTANT NOTE: The stated operating conditions represent general indications. It is recommended not to use all maximum values simultaneously.

¹⁾ Surface speed limit values are valid only in the presence of a lubrication film.

²⁾ Pressure ratings depend on the size of the extrusion gap.