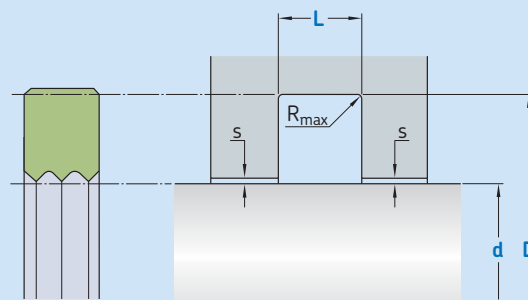


R04-A



Ordering dimensions in **blue**

Surface roughness	R_{tmax}	R_a
Sliding surface	$\leq 2,5 \mu m$	$0,1-0,5 \mu m$
Bottom of groove	$\leq 6,3 \mu m$	$\leq 1,6 \mu m$
Groove face	$\leq 15 \mu m$	$\leq 3 \mu m$

Hardness: Min 45 HRC (55 HRC recommended), hardened depth $> 0,3$ mm.
Bearing area: 50–95% and a cutting depth of $0,5 R_z$ based on $C_{ref} = 0\%$

Standard dimensions

d^*		D H9	L + 0,2	R_{max}	s
over	incl.				
mm					
5	22	$d + 8$	4,5	0,2	e8/H9
22	36	$d + 10$	5,6	0,2	e8/H9
36	56	$d + 12$	5,6	0,2	e8/H9
56	85	$d + 15$	7,7	0,2	f7/H7
85	140	$d + 20$	9,2	0,2	f7/H7
140	200	$d + 25$	11,3	0,2	f7/H7
200	300	$d + 30$	13,5	0,2	f7/H7
300		$d + 40$	18,5	0,2	f7/H7

* Tolerance area shaft ≤ 56 mm \rightarrow e8, > 56 mm \rightarrow f7

Ordering example

Profile
 $d \times D \times L$ [mm]
Sealing material

Rotary seal R04-A
100 x 120 x 13
ECOPUR

Operating parameters

Material Seal	Temperature		Speed ¹⁾	Pressure ²⁾
	from	to	max	max
–	°C		m/s	bar (MPa)
■ ECOPUR	–30		0,2	160 (16)
■ H-ECOPUR	–20	+110		
■ S-ECOPUR			0,3	
■ T-ECOPUR	–50		0,2	100 (10)
■ SKF Ecoflas	–10	+200		
■ SKF Ecorubber-H	–25	+150		
■ SKF Ecorubber-1	–30	+100		
■ SKF Ecorubber-2	–20	+200		
■ SKF Ecorubber-3	–50	+150		

IMPORTANT NOTE: The stated operating conditions represent general indications. It is recommended not to use all maximum values simultaneously.

¹⁾ Surface speed limit values are valid only in the presence of a lubrication film.

²⁾ Pressure ratings depend on the size of the extrusion gap.